General information

Overview



The CALOMAT 62 gas analyzer is primarily used for quantitative determination of one gas component (e.g. H₂, N₂, Cl₂, HCl, NH₃) in binary or quasi-binary gas mixtures.

The CALOMAT 62 is specially designed for use in corrosive gas mixtures.

Benefits

- · Universally applicable hardware basis
- Integrated correction of cross-interference, no external calculation required
- Open interface architecture (RS 485, RS 232, PROFIBUS)
- SIPROM GA network for maintenance and servicing information (option)
- Electronics and analyzer unit: gas-tight isolation, purging is possible, IP65, long service life even in harsh environments (field device)

Application

Fields of application

- · Chlorine-alkali electrolysis
- Metallurgy (steel production and processing)
- H₂ measurement in LNG (Liquefied Natural Gas) process
- Ammonia synthesis
- Fertilizer production
- Petrochemicals

Special versions

Special applications

In addition to the standard combinations, special applications are also available upon request (e.g. higher sample gas pressure up to 2 000 hPa absolute).

Design

19" rack unit

- · With 4HE for installation
 - in hinged frame
 - in cabinets with or without telescope rails
 - With closed or flow-type reference chambers
- Front plate for service purposes can be pivoted down (laptop connection)
- IP20 degree of protection, with purging gas connection
- Internal gas routes: Pipe made of stainless steel (mat. no. 1.4571)
- Gas connections for sample gas inlet and outlet and for reference gas: Internal thread 1/8" 27 NPT
- Purging gas connections: Pipe diameter 6 mm or 1/4"
- With closed or flow-type reference chambers

Field device

- Two-door enclosure (IP65) for wall mounting with gas-tight separation of analyzer and electronic parts, purgeable
- Individually purgeable enclosure halves
- Gas path with screw pipe connection made of stainless steel (mat. no. 1.4571), or Hastelloy C22
- Purging gas connections: Pipe diameter 10 mm or 3/8"
- Gas connections for sample gas inlet and outlet and for reference gas: Internal thread 1/8" 27 NPT
- With closed or flow-type reference chambers

Display and control panel

- Large LCD field for simultaneous display of:
 - Measured value (digital and analog displays)
 - Status bar
 - Measuring ranges
- · Contrast of the LCD field adjustable via the menu
- · Permanent LED backlighting
- Washable membrane keyboard with five softkeys
- Menu-driven operator control for parameterization, test functions, adjustment
- Operator support in plain text
- Graphical display of the concentration progression; time intervals parameterizable
- Bilingual operating software German/English, English/Spanish, French/English, Spanish/English, Italian/English

Input and outputs

- One analog output per medium (from 0, 2, 4 to 20 mA; NAMUR parameterizable)
- Two analog inputs configurable (e.g. correction of cross-interference or external pressure sensor)
- Six binary inputs freely configurable (e.g. measurement range changeover, processing of external signals from the sample preparation)
- Six relay outputs, freely configurable (e.g. failure, maintenance request, threshold alarm, external magnetic valves)
- Each can be expanded by eight additional binary inputs and relay outputs (e.g. for autocalibration with max. four test gases)

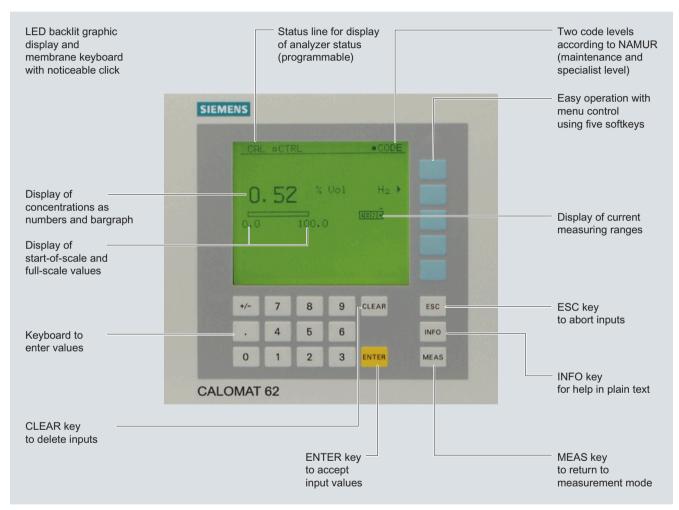
General information

Communication

RS 485 present in basic unit (connection from the rear; for the rack unit also behind the front plate).

Options

- RS 485/RS 232 converter
- RS 485/Ethernet converter
- RS 485/USB converter
- Connection to networks via PROFIBUS DP/PA interface
- · SIPROM GA software as the service and maintenance tool



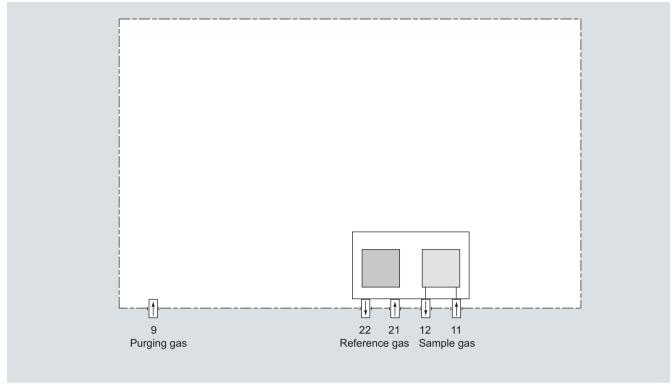
CALOMAT 62, membrane keyboard and graphic display

Designs – parts wetted by sample gas

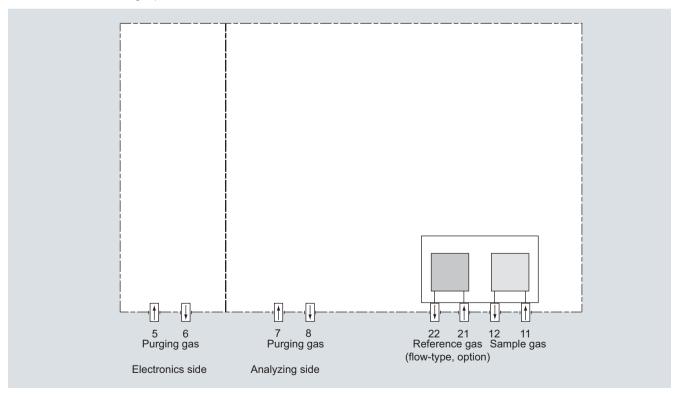
Gas connection	19" rack unit	Field device	
Input block with gas connection	Stainless steel, mat. no. 1.4571	Stainless steel, mat. no. 1.4571	
Seal	FPM (e.g. Viton) or FFPM	FPM (e.g. Viton) or FFPM	
Sensor	Glass	Glass	
Input block with gas connection		Hastelloy C22	
Seal		FFPM (e.g. Kalrez)	
Sensor		Glass	

Эл. почта: sai@nt-rt.ru || Caйт: http://simat.nt-rt.ru

General information



CALOMAT 62, 19" rack unit, gas path



CALOMAT 62, field device, gas path

General information

Function

Principle of operation

The measuring principle is based on the different thermal conductivity of gases.

The temperature of a heated resistor surrounded by gas is determined by the thermal conductivity of the gas. Four such resistors are connected as a bridge.

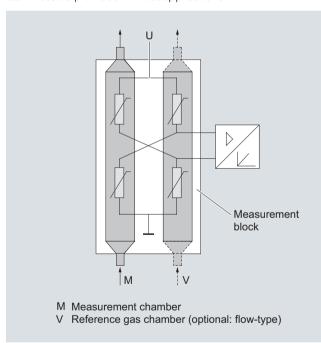
Sample gas flows around two of them, reference gas surrounds the other two. A constant DC voltage heats the resistors above the temperature of the measurement block.

The different thermal conductivities of the sample and reference gases result in different temperatures of the resistors. A change in the composition of the sample gas thus also causes a change in the resistance values.

The electrical equilibrium of the measuring bridge is disrupted, and a voltage is generated in the bridge diagonal. This is a measure of the concentration of the measured component.

Note

The sample gases must be fed into the analyzers free of oil, grease, and dust. The formation of condensation in the sample chambers (dew point of sample gas < ambient temperature) must be avoided. Therefore, gas prepared for the respective task must be provided in most applications.



CALOMAT 62, principle of operation, example of a non-flow-type reference chamber

Important features

- Four freely-programmable measuring ranges, also with suppressed zero, all ranges linear
- Smallest spans down to 1 % H₂ (with suppressed zero: 99 to 100 % H₂) possible
- Measuring range identification
- Electrically isolated measured-value output 0/2/4 to 20 mA (also inverted)
- Automatic or manual measuring range switchover selectable; remote switching is also possible
- · Measured value can be saved during adjustment

- Time constants are selectable within wide ranges (static/dynamic noise suppression); i.e. the response time of the analyzer can be adapted to the respective task
- Short response time
- · Low long-term drift
- Measuring point switchover for up to 6 measuring points (parameterizable)
- · Measuring point identification
- External pressure sensor can be connected for correction of variations in sample gas pressure
- Possibility for correcting the influence of residual gases (correction of cross-interference)
- Automatic measuring range calibration can be programmed
- Operation based on the NAMUR recommendation
- Two operator input levels with their own authorization codes to prevent unintentional and unauthorized interventions
- Simple handling using a numerical membrane keyboard and operator prompting
- Customer-specific device versions, such as:
 - Customer acceptance
 - TAG labels
 - Drift recording
 - Clean for O₂ service

Spans

The smallest and largest possible spans depend on both the measured component (gas type) and the respective application (see ordering data).

Cross-interferences

Information on the sample gas composition is required in order to determine the cross-interference of residual gases with several interfering components.

The zero offsets in % H $_2$ which result from 1 % residual gas (interfering gas) are listed in the following table; the specified values are approximate values.

It should be noted that the influence of interfering gas is not linear to its concentration. Information on the sample gas composition is required in order to determine the cross-interference of residual gases with several interfering components.

Ar	Approx 0.15 %
Al	Арргох 0.13 /6
O_2	Approx. + 0.02 %
CO ₂	Approx 0.13 %
CH ₄	Approx. + 0.17 %
SO ₂	Approx 0.31 %
Air (dry)	Approx. + 0.25 %

Effect of 1 % gas component with nitrogen as the residual gas, expressed in % $\rm H_2$

Moreover, it must be noted that - in addition to a zero offset - the gradient of the characteristic can also be affected by the residual gas. However, this effect is negligible in the case of variations in the interfering gas concentration below 10 %.

Taking these facts into consideration and due to the fact that the cross-interference analyzers cause further measuring inaccuracies, a larger error in measurement occurs than with binary gas mixtures despite correction of cross-interference.

General information

Shielding

Specification for the interface cable

Surge impedance 100 ... 300 Ω , with a measuring frequency of > 100 kHz

Cable capacitance Typ. < 60 pF/m

Core cross-section > 0.22 mm², corresponds to

AWG 23

Cable type Twisted pair, 1 x 2 conductors of

cable section

Signal attenuation Max. 9 dB over the whole length

Copper braided shield or braided shield and foil shield

Connection Pin 3 and pin 8

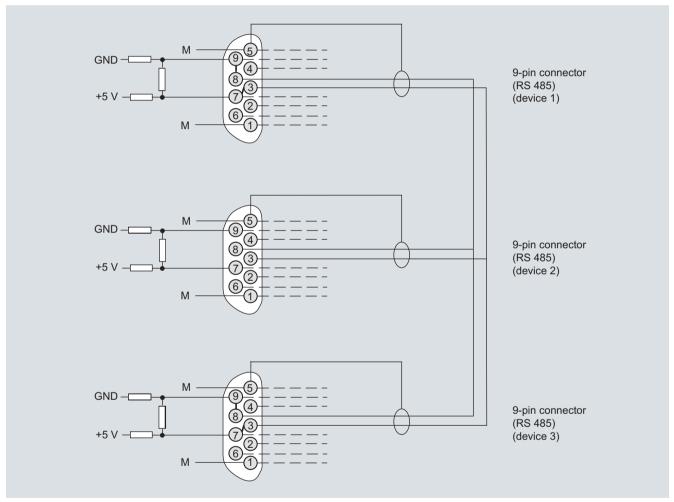
Bus terminating resistors

Pins 3-7 and 8-9 of the first and last connectors of a bus cable must be bridged (see figure).

Note

It is advisable to install a repeater on the device side in the case of a cable length of more than 500 m or with high interferences.

Up to four components can be corrected via the ELAN bus, correction of cross-interference can be carried out for one or two components via the analog input.



Bus cable with plug connections, example

19" rack unit

Technical specifications

General (based on DIN EN 61207/IEC 1207. All data refers to the binary Measuring response(the dynamic and measuring response refers to gas mixture H₂ in N₂) the measurement of H₂ in N₂) (referred to sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient tempera-Measuring ranges 4, internally and externally switchture 25 °C) able; automatic measuring range switchover also possible Output signal fluctuation (3σ value) < ± 1 % of the smallest possible span according to rating plate, Span Application-dependent with electronic damping constant (see ordering data) Measuring ranges with suppressed Application-dependent Zero point drift < ± 1 % of the current span/week (see ordering data) zero point Measured-value drift < ± 1 % of the smallest possible Operating position Front wall, vertical span (according to rating CE marking in accordance with EN 50081-1/EN 50081-2 and plate)/week Conformity Repeatability < + 1 % of the current span Detection limit 1 % of the smallest possible span Design, enclosure according to rating plate IP20 according to EN 60529 Degree of protection Linearity error < ± 1 % of the current span Weight Approx. 13 kg Influencing variables (referred to sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C) **Electrical characteristics** < 2 %/10 K referred to smallest Ambient temperature In accordance with standard (Electromagnetic Compatibility) possible span according to label requirements of NAMUR NE21 (08/98) and EN 61326 Deviation from zero point (for Accompanying gases influence of interfering gas, see In accordance with EN 61010-1; Electrical safety section "Cross-interference") overvoltage category II Sample gas flow 0.2 % of the current measuring 100 V AC -10 % ... 120 V AC Power supply (see nameplate) span with a change in flow of +10 %, 47 ... 63 Hz 0.1 l/min within the permissible flow range 200 V AC -10 % ... 240 V AC Sample gas pressure < 1 % of the current span with a +10 %, 47 ... 63 Hz change in pressure of 100 hPa Power consumption Approx. 30 VA < 0.1 % of the current span with Power supply 100 ... 120 V: 1.0T/250 Fuse values rated voltage ± 10 % 200 ... 240 V: 0.63T/250 **Electrical inputs and outputs** Gas inlet conditions 0/2/4 ... 20 mA, isolated; Analog output max. load 750 Ω Sample gas pressure 800 ... 1 100 hPa (absolute) Relay outputs 6, with changeover contacts, Sample gas flow 30 ... 90 l/h freely parameterizable, e.g. for Sample gas temperature Min. 0 ... max. 50 °C, but above measuring range identification; the dew point load: 24 V AC/DC/1 A, isolated Temperature of the measuring cell 2, dimensioned for 0/2/4 ... 20 mA Analog inputs for external pressure sensor and Dynamic response (the dynamic and measuring response refers to the correction of cross-interference measurement of H2 in N2) Binary inputs 6, designed for 24 V, isolated, Warm-up period < 30 min at room temperature freely parameterizable, e.g. for (the technical specification will be measuring range switchover met after 2 hours) Serial interface Delayed display (T₉₀) Approx. 35 s (including dead Options AUTOCAL function with 8 additional binary inputs and 8 addi-Damping (electrical time constant) 0 ... 100 s, parameterizable tional relay outputs, also with PROFIBUS PA (on request) or PROFIBUS DP (on request) Dead time (the diffusion to the Approx. 34 s probes is the determining variable) Climatic conditions Dead time (special application) < 10 s

Permissible a	mbient tei	mperature
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-40 ... +70 °C during storage and transportation, 5 ... 45 °C during operation

Permissible humidity (dew point must not be fallen below)

< 90 % relative humidity as annual average, during storage and transportation

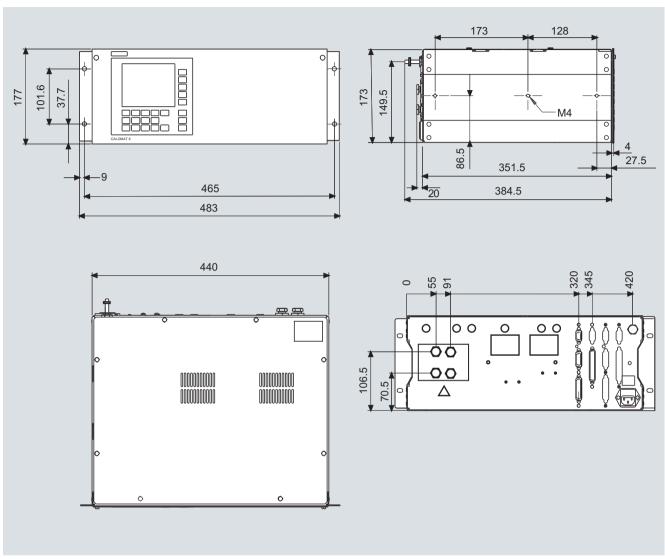
19" rack unit

Selection and orderin	g data			Order No.		
CALOMAT 62 gas and 19" rack unit for installa	llyzer ation in cabinets		D)	7MB2541 A		
Material of sample gas Stainless steel, mat. no non-flow-type reference Stainless steel, mat. no	o. 1.4571; e chamber, 1/8"-27 NPT	Purging gas stub 6 mm Purging gas stub 1/4"		0		
non-flow-type reference	e chamber, 1/8"-27 NPT	r arging gas stas 1, 1				
Application		Possible with measuring range identification				
H_2 in N_2		0; 5		AN		
SO ₂ in air		1; 6		EL		
CO ₂ in H ₂		0; 5		KA		
CO ₂ in N ₂		1; 6		KN		
Smallest measuring range 0 1 % 0 5 % 0 5 %	Largest measuring range 0 100 % 0 100 % 0 60 %	Reference gas or filling gas Accompanying gas		0 1 2		
0 10 %	0 100 %	component		3		
0 20 %	0 40 %			4		
100 99 % 100 95 % 100 90 % 100 80 %	100 0 % 100 0 % 100 0 % 100 60 %	Sample gas component		5 6 7 8		
	ary inputs and outputs nary inputs/outputs and PR ary inputs/outputs and PRO			0 1 6 7		
Power supply 100 120 V AC, 47 200 240 V AC, 47				0 1		
Explosion protection Without				A		
German English French Spanish	ocumentation, software)				0 1 2 3	
Italian					4	

Additional versions	Order code	
Add "-Z" to Order No. and specify order codes.		
TAG labels (specific inscription based on customer information)	B03	
Clean for O ₂ service (specially cleaned gas path)	Y02	
Measuring range indication in plain text, if different from the standard setting	Y11	
Special setting (only in conjunction with an application no., e.g. extended measuring range)	Y12	
Extended special setting (only in conjunction with an application no., e.g. determination of cross-interferences)	Y13	
Retrofitting sets	Order No.	
RS 485/Ethernet converter	A5E00852383	
RS 485/RS 232 converter	C79451-Z1589-U1	
RS 485/USB converter	A5E00852382	
AUTOCAL function with 8 binary inputs/outputs	C79451-A3480-D511	
AUTOCAL function with 8 binary inputs/outputs and PROFIBUS PA	A5E00057307	
AUTOCAL function with 8 binary inputs/outputs and PROFIBUS DP	A5E00057312	

19" rack unit

Dimensional drawings

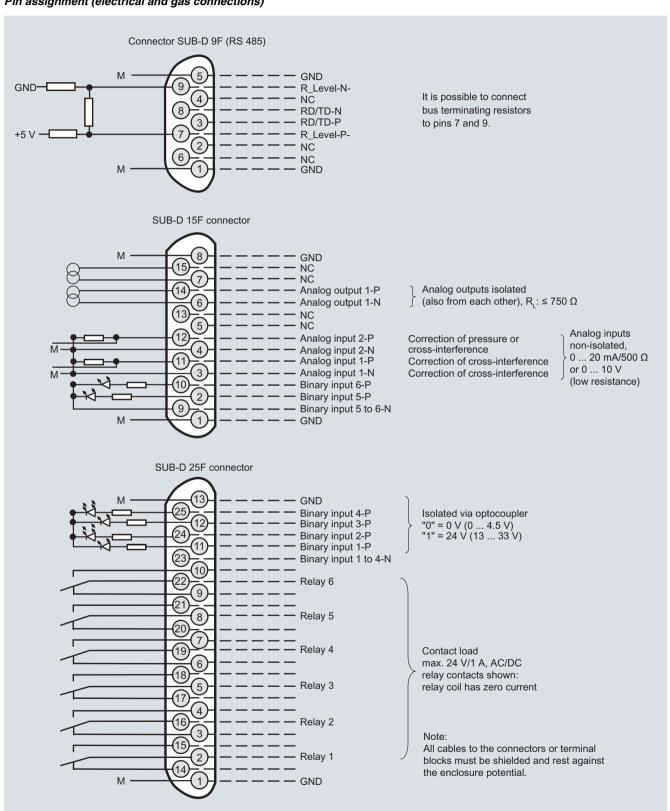


CALOMAT 62, 19" rack unit, dimensions in mm

19" rack unit

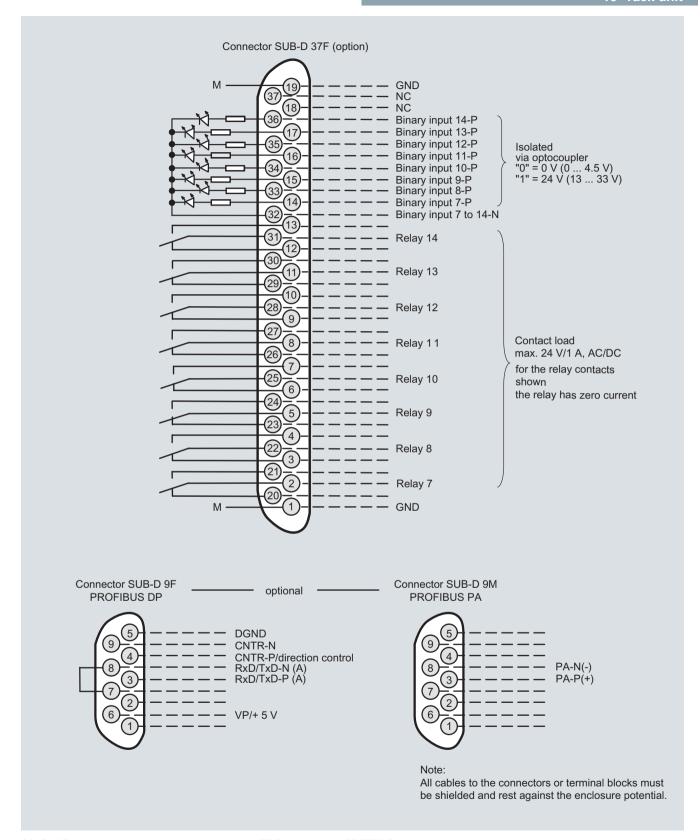
Schematics

Pin assignment (electrical and gas connections)



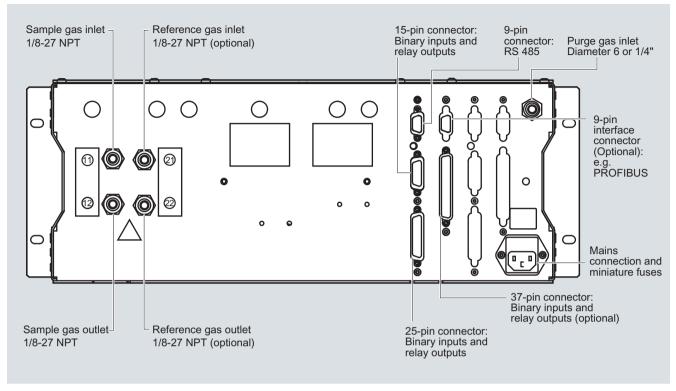
CALOMAT 62, 19" rack unit, pin assignment

19" rack unit



CALOMAT 62, 19" rack unit, pin assignment of the AUTOCAL board and PROFIBUS connectors

19" rack unit



CALOMAT 62, 19" rack unit, gas connections and electrical connections

CALOMAT 62

Field device

Technical specifications

General (based on DIN EN 61207/IEC 1207. All data refers to the binary gas mixture H₂ in N₂) Measuring ranges 4. internally and externally switch-

able; automatic measuring range switchover also possible

Span Application-dependent (see ordering data)

Application-dependent Measuring ranges with suppressed zero point (see ordering data) Operating position Front wall vertical

Conformity CE marking in accordance with EN 50081-1/EN 50081-2 and RoHS

Design, enclosure

Degree of protection IP65 according to EN 60529 Weight Approx. 25 kg

Electrical characteristics

FMC In accordance with standard requirements of NAMUR NE21 (Electromagnetic Compatibility) (08/98) and EN 61326

Electrical safety In accordance with EN 61010-1; overvoltage category II Power supply (see nameplate) 100 AC -10 % ... 120 V AC

+10 %, 47 ... 63 Hz or 200 AC -10 % ... 240 V AC +10 %, 47 ... 63 Hz

• Approx. 25 VA (gas connection Power consumption block unheated) • Approx. 330 VA (gas connection

block heated)

Fuse values (gas connection unheated)

F3 1T/250 F4 1T/250 200 ... 240 V F3 0.63T/250 F4 0.63T/250

100 ... 120 V

Fuse values (gas connection heated)

100 ... 120 V F1 1T/250 F2 4T/250 F3 4T/250 F4 4T/250 200 ... 240 V F1 0.63T/250 F2 2.5T/250 F3 2.5T/250 F4 2.5T/250

Gas inlet conditions

Sample gas pressure 800 ... 1 100 hPa (absolute) Sample gas flow 30 ... 90 l/h Min. 0 ... max. 50 °C, but above

Sample gas temperature

Temperature • of the measuring cell (sensor) of the measureming cell block 80 °C (heated)

(base)

Sample gas humidity Purging gas pressure

 Permanent · For short periods the dew point

< 90 % relative humidity

165 hPa above ambient pressure Max. 250 hPa above ambient pressure

Dynamic response (the dynamic and measuring response refers to the measurement of H₂ in N₂) (referred to sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C)

Warm-up period

< 30 min at room temperature (the technical specification will be met after 2 hours)

Delayed display (T₉₀) Electrical damping

Dead time (the diffusion to the probes is the determining variable) Approx. 35 s (including dead time)

0 ... 100 s, parameterizable

Approx. 34 s

Measuring response (the dynamic and measuring response refers to the measurement of H₂ in N₂) (referred to sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C)

Output signal fluctuation (3σ value)

< + 1 % of the smallest possible span according to rating plate with electronic damping constant

Zero point drift Measured-value drift < ± 1 % of the current span/week < ± 1 % of the smallest possible

span (according to rating plate)/week

Repeatability Detection limit

< ± 1 % of the current span 1 % of the smallest possible span according to rating plate

Linearity error

< ± 1 % of the current span

Influencing variables (referred to sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C)

Ambient temperature

< 2 %/10 K referred to smallest possible span according to rating

Accompanying gases

Deviation from zero point (for influence of interfering gas, see section "Cross-interference")

Sample gas flow

0.2 % of the current measuring span with a change in flow of 0.1 l/min within the permissible

Sample gas pressure

< 1 % of the span with a change in pressure of 100 hPa

Power supply

< 0.1 % of the output signal span with rated voltage ± 10 %

Electrical inputs and outputs

Analog output 0/2/4 ... 20 mA, isolated; max. load 750 Ω

Relay outputs

6, with changeover contacts, freely parameterizable, e.g. for measuring range identification; load: 24 V AC/DC/1 A, isolated

Analog inputs

2, dimensioned for 0/2/4 ... 20 mA for external pressure sensor and correction of

Binary inputs

cross-interference 6, designed for 24 V, isolated, freely parameterizable, e.g. for

Serial interface

measuringrange switchover RS 485

Options

AUTOCAL function with 8 additional binary inputs and 8 additional relay outputs, also with PROFIBUS PA (on request) or PROFIBUS DP (on request)

Climatic conditions

Permissible ambient temperature

-40 ... +70 °C during storage and transportation, 5 ... 45 °C during operation

Permissible humidity (dew point must not be fallen below)

< 90 % relative humidity as annual average, during storage and transportation

Field device

Selection and orderi	ng data		Order No.	
CALOMAT 62 gas ar		D	7MB2531-	Cannot be combined
for field installation	•	,		
Hastelloy C22; non-flo			0 2 3	3
Stainless steel, mat. r non-flow-type referen Hastelloy C22; non-flo		Purging gas stub ³ / ₈ " NPT	- 6 7	7
Application H ₂ in N ₂ H ₂ in Cl ₂ H ₂ in HCl Cl ₂ in air Cl ₂ in HCl HCl in air NH ₃ in N ₂ SO ₂ in air CO ₂ in H ₂ CO ₂ in N ₂ Smallest measuring range 0 1 % 0 5 % 0 5 % 0 10 %	Largest measuring range 0 100 % 0 100 % 0 60 % 0 100 %	Possible with measuring range identification 0; 5 0; 5 0; 5 1; 6 3; 7 1; 6 4; 8 1; 6 0; 5 1; 6 Reference gas or filling gas Accompanying gas component	AN AB AC BL BC CL DN EL KA KN	AN AB AC BL BC CL DN EL KA KN
0 20 % 100 99 % 100 95 % 100 90 % 100 80 %	0 40 % 100 0 % 100 0 % 100 0 % 100 60 %	Sample gas component	4 5 6 7 8	
	nary inputs/outputs nary inputs/outputs and PROFIBUS I nary inputs/outputs and PROFIBUS I		0 1 6 7	
100 120 V AC, 47 . 200 240 V AC, 47 .			0 1 A B	
	2G, leakage compensation ¹⁾ 2G, continuous purging ¹⁾		A E F	
Language (supplied of German English French Spanish Italian	documentation, software)		0 1 2 3 4	

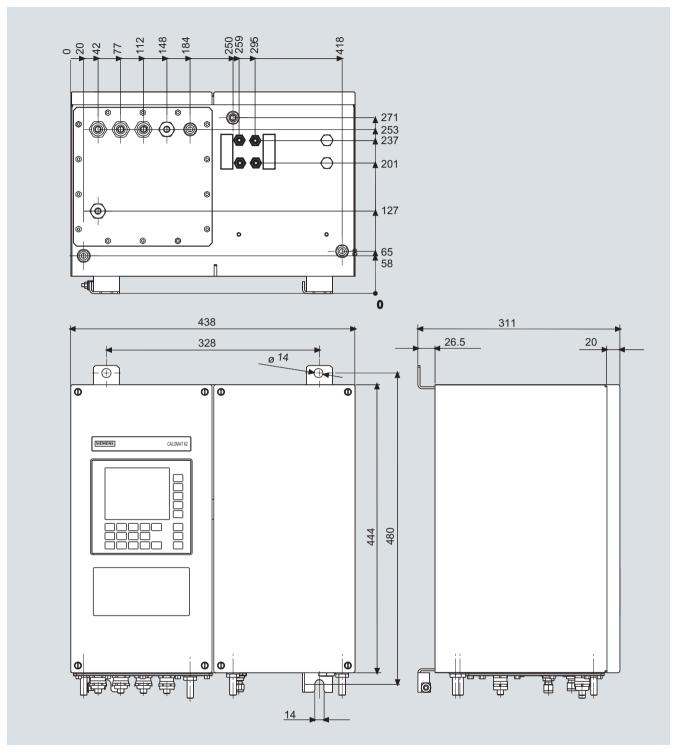
D) Subject to export regulations AL: 91999, ECCN: N ¹⁾ Only in connection with an approved purging unit.

Field device

Additional versions	Order code
Add "-Z" to Order No. and specify order codes.	
TAG labels (specific inscription based on customer information)	B03
Clean for O ₂ service (specially cleaned gas path)	Y02
Measuring range indication in plain text, if different from the standard setting	Y11
Special setting (only in conjunction with an application no., e.g. extended measuring range)	Y12
Extended special setting (only in conjunction with an application no., e.g. determination of cross-interferences)	Y13
Retrofitting sets	Order No.
RS 485/Ethernet converter	A5E00852383
RS 485/RS 232 converter	C79451-Z1589-U1
RS 485/USB converter	A5E00852382
AUTOCAL function with 8 binary inputs/outputs	A5E00064223
AUTOCAL function with 8 binary inputs/outputs and PROFIBUS PA	A5E00057315
AUTOCAL function with 8 binary inputs/outputs and PROFIBUS DP	A5E00057318

Field device

Dimensional drawings

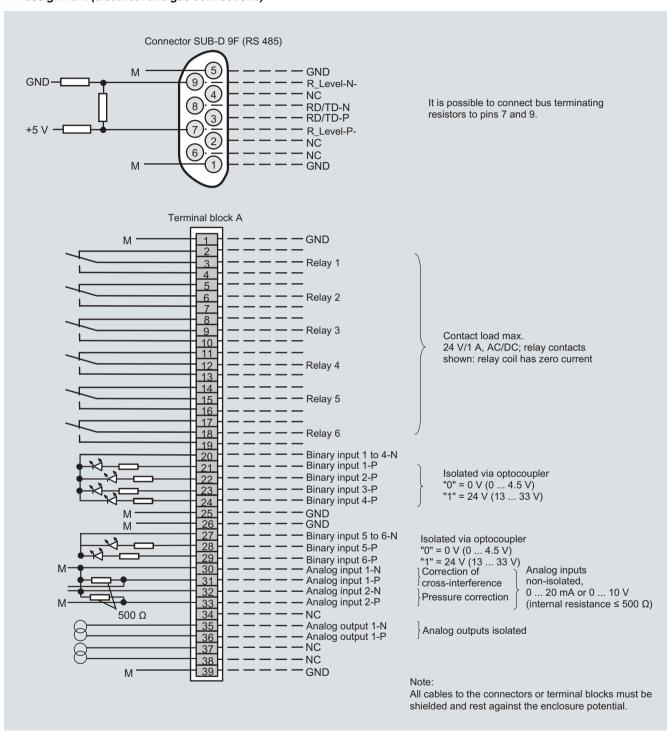


CALOMAT 62, field device, dimensions in mm

Field device

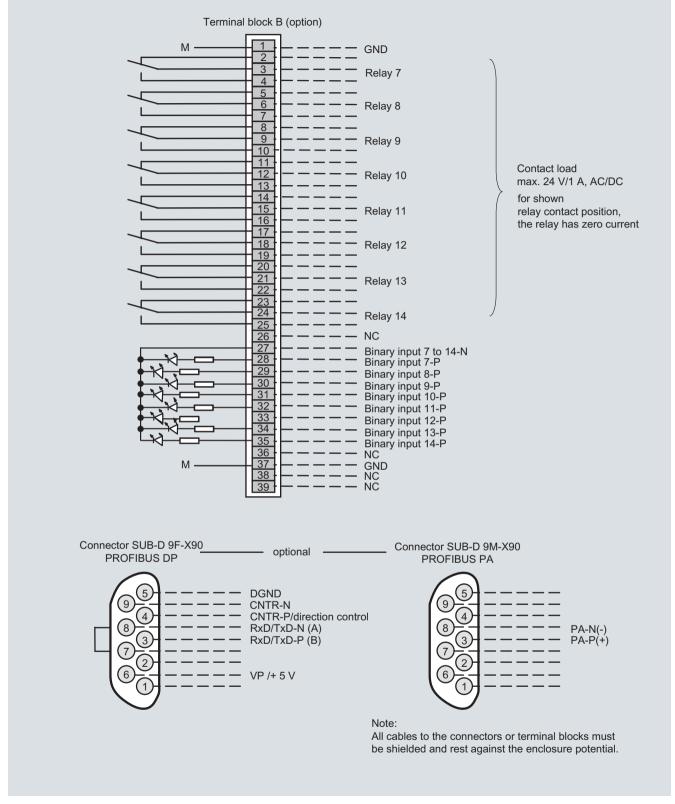
Schematics

Pin assignment (electrical and gas connections)



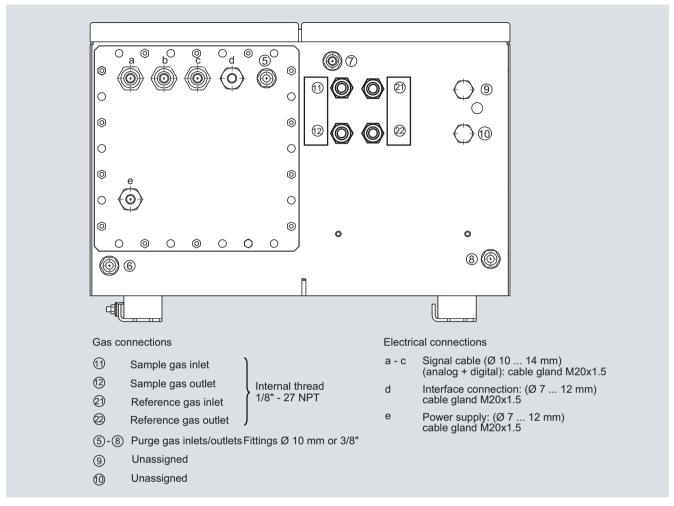
CALOMAT 62, field device, pin and terminal assignment

Field device



CALOMAT 62, field device, pin and terminal assignment of the AUTOCAL board and PROFIBUS connectors

Field device



CALOMAT 62, field device, gas connections and electrical connections

Documentation

Selection and ordering data

Operating instructions	Order No.
CALOMAT 62	
Thermal conductivity gas analyzer	
German	A5E00881392
• English	A5E00881393
• French	A5E00881395
• Italian	A5E00881398
Spanish	A5E00881396
Gas analyzers of Series 6 and ULTRAMAT 23	
PROFIBUS DP/ PA interface	
German and English D)	A5E00054148

D) Subject to export regulations AL: 91999, ECCN: N

Suggestions for spare parts

Selection and ordering data

Description	7MB2541	7MB2531	2 years (quantity)	5 years (quantity)	Order No.
Temperature limiter		X	_	1	A5E00891855
Adapter plate, LC display/keypad	×	X	1	1	C79451-A3474-B605
Temperature sensor		X	_	1	C79451-A3480-B25
LC display	×		_	1	W75025-B5001-B1
Line transformer, 115 V	×	X	_	1	W75040-B21-D80
Line transformer, 230 V	×	X	_	1	W75040-B31-D80
Fuse, T 0.63 A, line voltage 200 to 240 V	×	X	2	3	W79054-L1010-T630
Fuse, T 1 A, line voltage 100 120 V	×	X	2	3	W79054-L1011-T100
Heating cartridge		X	-	1	W75083-A1004-F120